SERVICE REPLACEMENT BRAKE CHAMBERS

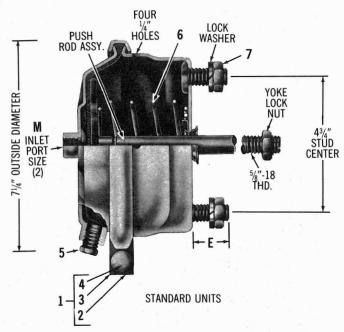
TYPE 24 21/4" STROKE

A Brake Chamber is an actuator which converts the energy of air pressure into a mechanical force. Brake Chambers are available in nine sizes, providing a wide range of output forces and strokes. The type of chamber indicates the diaphragm's effective area (Type 30 = 30 sq. in. effective area).

For further information regarding installation and maintenance, consult Instruction & Service Data Sheet SD-28.







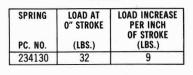
SERVICE CHAMBERS:

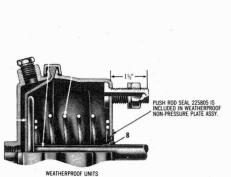
- (1) Have long threaded Push Rod that may be cut to length.
- (2) Do not include Yoke.

REFERENCE DETAILS

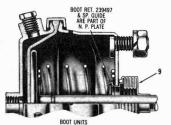
Pc. No.	Quan.	Description
ARD UNITS		
282826	1 - 1	Clamp Ring Assy
246927	1	Clamp Ring
249873	2	Nut
242386	2	Bolt
230111	1	Pipe Plug, 1/4
234130	1	Spring
204781	2	Nut
ERPROOF UNI	TS	
235768	1	Grommet
INITS		
239496	1	Boot
	282826 246927 249873 242386 230111 234130 204781 ERPROOF UNI	282826 1 246927 1 249873 2 242386 2 230111 1 234130 1 204781 2 ERPROOF UNITS 235768 1 INITS

SPRING LOAD









TYPE 24 SERVICE BRAKE CHAMBER	PUSH ROD ASSY.	YOKE LOCK NUT	LOCK WASHER (2 REQ'D.)	NON- PRESSURE PLATE	DIAPHRAGM	A ROD END TO PLATE	E STUD END TO PLATE	M INLET PORT SIZE	PRESSURE PLATE	INLET	FEATURES
PC. NO.	PC. NO.	PC. NO.	PC. NO.	PC. NO.	PC. NO.				PC. NO.		
	STANDARD UNITS										
227163	NOTE A	NONE	NONE	225947	234100-R	_	11/4	1/4	225643	SIDE	ONE PC. PUSH ROD & YOKE
288808	288786	204781	202986	225973	234100-R	11"	11/2	3/8	285430	C&S	STD. UNIT
288809	288786	204781	202986	225973	236667-N	11"	11/2	3/8	285430	C&S	NEOPRENE DIAPHRAGM
	WEATHERPROOF UNITS										
288810	288786	204781	202986	226638	234100-R	11"	11/2	3/8	285430	C&S	STD. W. P. UNIT
288811	288786	204781	202986	226638	234100-R	11"	11/2	3/8	285430	C&S	NEOPRENE DIA.
	BOOT UNITS										
229321	224513	204781	NONE	229198	236667-N	8.12"	1.50	1/4	225643	CENTER	NEOPRENE DIA.
B 288812	288786	204781	202986	229198	234100-R	11"	1.50	3/8	285430	C & S	STD. BOOT UNIT

SERVICE REPLACEMENT BRAKE CHAMBERS

TYPE 24 BRAKE CHAMBER CONVERSION LIST

-	ORIG.	SERVICE REP	LACEMENT
	EQUIP.	SERVICE	YOKE
	DC NO	CHAMBER PC. NO.	ASSY. PC. NO.
	PC. NO.	TANDARD UNIT	
	225926	288808	NONE
1	226022	288808	228790
	226022	288808	228790
	226091	288808	228790
	226211	288808	228790
	226232	288808	NONE
	226232	288808	NONE
	226235	288808	NONE
	226236	288808	NONE
	226239	227163	SEE NOTE A
	226261	288808	228790
	226313	288808	NONE
	226425	288808	228790
	226577	288808	228790
	226707	288808	228790
	227026	288808	228790
	227043	288808	234152
	227163	227163	SEE NOTE A
	227848	288808	NONE
1	227972	288808	228790
	228010	288808	NONE
	228098	288808	228798
1	228216	288808	228798
1	228386	288809	228798
	228434	288808	228798
	228476	288808	228790
	228618	288808	239149
1	229673	288808	228798
	229849	288808	228790
	229850	288808	228790
	275525	288808	228790
١	277075	288808	228790
1	277125	288809	NONE
1	277277	288808	239149
-	277941 278430	288808 288808	228790 239149
	278430 278461	288808	239149
	278904	288808	239149
	278904	288808	239149
	279647	288808	228790
1	279798	288808	NONE
	280060	288808	228790
	280757	288808	239151
	281691	288808	239149
	282365	288808	239149
Ì	282366	288808	239149
	284735	288809	NONE
	284736	288809	NONE
	284852	288808	NONE
	275171	288808	NONE
ſ	285451	288809	NONE
1	286299	288808	NONE
	286810	288809	NONE
	287106	288809	228790
F	287220	288808	NONE
1	287353	288808	228790

EQUIP. SERVICE CHAMBER PC. NO. YOKE ASSY. PC. NO. STANDARD UNITS 287354 288808 228790 287355 288808 239149 287356 288808 239149 287694 288808 239149 287695 288808 228790 287696 288808 228790 287697 288808 228790 287699 288808 228790 287700 288808 228790 287701 288808 228790 287702 288808 228790 287703 288808 228790 287704 288808 228790 287705 288808 228790 287706 288808 NONE 287707 288808 NONE 287708 288808 NONE 287707 288808 NONE 287707 288808 228798 287701 288808 239149 287711 2888	ORIG. SERVICE REPLACEMENT					
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288458 288808 239149	288085	288808	NONE			
	288243	288808	NONE			
288459 288808 239149		288808	239149			
	288459	288808	239149			

ORIG.	SERVICE REPLACEMENT		
EQUIP.	SERVICE YOKE		
	CHAMBER	ASSY.	
PC. NO.	PC. NO.	PC. NO.	
	THERPROOF U		
226323	288810	228790	
226383	288810	NONE	
226385	288810	NONE	
226386	288810	NONE	
226667	288810	NONE	
226960	288810	NONE	
227146	288810	228790	
227340	288811	228790	
227725	288810	NONE	
228061	288810	NONE	
227913	288811	NONE	
229581	288810	228790	
280090	288810	228790	
287762	288810	NONE	
287763	288810	228790	
287764	288810	NONE	
287765	288810	228790	
287766	288810	NONE	
287767	288810	NONE	
287770	288810	228790	

ORIG.	SERVICE REPLACEMENT			
EQUIP.	SERVICE	YOKE		
·	CHAMBER	ASSY.		
PC. NO.	PC. NO.	PC. NO.		
	BOOT UNITS			
229316	288812	228790		
229318	288812	NONE		
229321	229321	NONE		
229326	288812	228790		
229337	288812	228790		
229899	288812	228790		
276916	288812	228790		
277354	288812	228790		
277548	288812	228790		
282008	288812	NONE		
282019	288812	NONE		
282873	288812	228790		